

# Work Order ID 50864

July 23, 2009 9:20:33 AM



Page 1

Item ID: D3955-23

Revision ID: A

Item Name: Template

Start Date: 7/23/2009 Start Qty: 2.00

Required Date: 7/23/2009 Req'd Qty: 2.00

Reference:

Approvals: Process Plan: *W*

Date:

QC:

Date:

Tooling:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3955

A

100

0.00



Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg D3955

Dwg Rev: *A*

Prog Rev: *A*

2-Deburr if necessary

0.00

*HB 9-7-03*

0.00

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

*HB 9-7-03*



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Page 2

Item ID: D3955-23

Revision ID: A

Item Name: Template

Start Date: 7/23/2009 Start Qty: 2.00

Required Date: 7/23/2009 Req'd Qty: 2.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC8- Inspect parts - second check

0.00

QC

Memo

0.00

Quality Control

=> 8 07/24/23  
0153 lbs  
(4) p

130

Identify as per dwg & Stock Location: 1396

0.00

Packaging

Memo

0.00

Packaging

09/17/23 (4)

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

09/07/24

MF 09-07-23

# Picklist Print

July 23, 2009 9:20:32 AM

Page 1

Work Order ID: 50864

Parent Item: D3955-23RevA

Parent Item Name: Template

Comments:

Start Date: 7/23/2009

Required Date: 7/23/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6S.040		Purchased	No				sf	158.2680	0.8341			



6061-T6 .040 Sheet

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	158.268	
100742	3.3	
102723	7.93	
105842	12	
106747	12.5	
107461	19.42	
109396	22.28	
111224	79.338	
19380	1.5	

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\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
111224

(4)

HB 9-7-23

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b> 50864
<b>Description:</b> TEMPLATE		<b>Part Number:</b> 3955-23
<b>Inspection Dwg:</b> D-3955-23 <b>Rev:</b> A		<b>Page 1 of 1</b>

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø .098	+ .004 - .001	.102	*			
Ø .129	+ .005 - .001	.132	*			
.750	+/- .010	.750	*			
1.000	+/- .010	1.003	*			
1.250	+/- .010	1.250	*			
1.375	+/- .010	1.375	*			
2.563	+/- .010	2.564	*			
.800	+/- .010	.800	*			
1.500	+/- .010	1.502	*			
2.250	+/- .010	2.252	*			
2.750	+/- .010	2.751	*			
3.250	+/- .010	3.252	*			
5.000	+/- .010	5.000	*			
6.500	+/- .010	6.501	*			
7.500	+/- .010	7.500	*			
8.000	+/- .010	8.002	*			
8.500	+/- .010	8.501	*			
9.375	+/- .010	9.375	*			
9.625	+/- .010	9.625	*			
10.600	+/- .010	10.600	*			
11.13	+/- .030	11.120	*			
10.40	+/- .010	10.38	*			

<b>Measured by:</b> IB	<b>Audited by:</b> S	<b>Prototype Approval:</b> [Signature]
<b>Date:</b> 9-7-23	<b>Date:</b> 09/14/23	<b>Date:</b> [Signature]

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

[Signature]

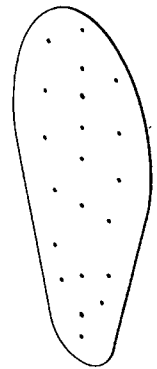
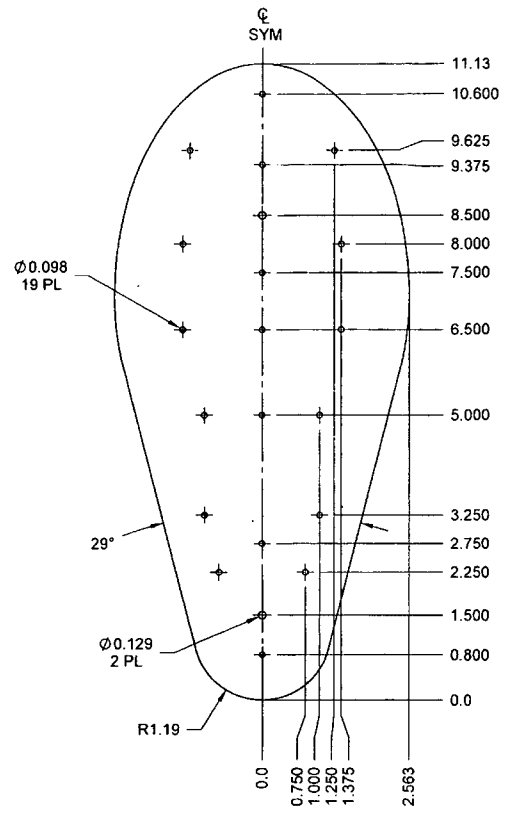
8 7 6 5 4 3 2 1

D

C

B

A



D

C

B

A

**D3955-23 TEMPLATE**

**NOTES:**

- 1) MATERIAL: 6061-T6 ALUMINUM, 0.040 THICK SHEET PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 (REF. DART SPEC. M6061T6S.040)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3955-23" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.16 lbs

50864

**RELEASED**  
01/07/22 MB

DESIGN	DS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3955	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.		SKIDTUBE TUNING KIT	NTS
DATE	09.07.21	<small>COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

8 7 6 5 4 3 2 1